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SEMI-TRAILER CHASSIS AND WHEEL SUSPENSION

5 The present invention concerns an improved semi-trailer.

It is known that a conventional semi-trailer mainly consists of a chassis, consisting of two parallel, supporting, longitudinal runners which are connected to 10 each other by means of cross beams, and of one or several rigid wheel axles with single or double wheels upon which the chassis is provided by means of springs provided between the longitudinal runners and the wheel axles.

15 It is also known that with such conventional semi-trailers, the above-mentioned longitudinal runners extend between the wheels of the wheel axles at some sixty centimetres from the side edges of the chassis.

20 Usually, such a semi-trailer is equipped with a loading floor, provided between two edge profiles on the side edges of the chassis, whereby these edge profiles can be used to apply a superstructure in the shape of a tilt construction, sidewalls or the like, or which can be used to lash down 25 loads or the like.

A disadvantage of the known semi-trailers is that they have a relatively large empty weight, among others due to the relatively large own weight of the longitudinal runners, 30 edge profiles and wheel axles.

A disadvantage linked thereto is that the loading capacity of these known semi-trailers is relatively limited, since this loading capacity depends on the difference between the

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maximum permissible weight on the road and the above-mentioned empty weight.

Another disadvantage is that the entire loading floor is
5 always situated above the wheel level, so that the centre
of gravity of the load is always situated relatively far
from the ground, which is disadvantageous to the stability.

10 The present invention aims to remedy the above-mentioned
and other disadvantages by providing an improved semi-
trailer which is considerably lighter than the known semi-
trailers and which moreover is much more stable during
transport, so that the risk of tilting in bends or on bad
roads is drastically reduced.

15 To this end, the invention concerns an improved semi-
trailer which mainly consists of a chassis with at least
two supporting longitudinal runners, connected to each
other by means of cross connections, and two or several
20 single or double wheels carrying the chassis, whereby the
longitudinal runners are situated on the side edges of the
chassis at a distance from each other which is larger than
the distance between the wheels, and whereby every wheel is
fixed independently of the other wheels on the chassis by
25 means of two parallel supporting arms which can hinge at
their far ends.

An advantage of an improved semi-trailer according to the
invention is that, since the longitudinal runners are
30 situated on the side edges of the chassis, these
longitudinal runners can also serve as edge profiles, such
that the edge profiles can be omitted in this case, which
allows for a considerable weight saving in the order of
magnitude of 350 kg.

Another advantage is that, by replacing the rigid wheel axles by independently spring-mounted wheel suspensions with hinged supporting arms, an additional weight saving of some 80 to 100 kg per axle becomes possible, such that, for 5 example for a semi-trailer with three axles, some 300 kg can be easily saved.

An additional advantage, related to the use of independently spring-mounted wheels, is that the semi-10 trailer's stability is improved as the wheels keep better contact with the road, which is particularly important on bad grounds.

Also the wear of the tyres is considerably less when 15 independently spring-mounted wheels are used.

Each of the above-mentioned supporting longitudinal runners is preferably formed of a profile provided with a reinforcement in the shape of a box-like construction in a 20 central part of the longitudinal runner over a certain length, in particular in the part of the longitudinal runner situated between the wheels and the journal of the semi-trailer and which, as is known, is loaded the most.

25 Thanks to the above-mentioned reinforcement, a profile can be used for the construction of the longitudinal runners which is considerably lighter than the usual I-profiles which have been used until now to form the longitudinal runners in the known semi-trailers, such that this allows 30 for a considerable additional weight saving.

Summing up, we can say that, for a semi-platform trailer having a length of 13 meters, a total cumulated weight saving of some 750 kg can be realised, which implies that 35 an extra load of the same weight can be carried.

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According to a preferred embodiment, one or several of the above-mentioned cross connections have a concave form, such that the chassis, in the places where these cross beams are
5 situated, will so to say have a recessed part in relation to the level of the longitudinal runners, such that the load can be placed lower in this recessed part than with the known semi-trailers, and the centre of gravity of the load will be situated lower as a result, which is reflected
10 in an improved stability.

In order to better explain the characteristics of the invention, the following preferred embodiments of an improved semi-trailer according to the invention are
15 described as an example only without being limitative in any way, with reference to the accompanying drawings, in which:

figure 1 schematically represents a side view of a
20 known semi-trailer;
figure 2 represents a rear view of the semi-trailer according to figure 1 to a larger scale;
figure 3 schematically represents a side view of an improved semi-trailer according to the invention;
25 figure 4 represents a top view of the improved semi-trailer according to figure 3;
figure 5 represents the part indicated by F5 in figure 4 to a larger scale;
figure 6 is a section according to line VI-VI in
30 figure 5;
figure 7 represents a section according to line VII-VII in figure 5 to a larger scale;
figure 8 represents a view in perspective of the part indicated by F8 in figure 7;

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figure 9 represents a section according to line IX-IX in figure 5 to a larger scale;

figure 10 represents a section according to line X-X in figure 9;

5 figures 11 to 14 schematically represent some variants of figure 6;

figure 15 represents a view as in figure 3 to a smaller scale, but for a semi-trailer for containers;

10 figure 16 represents a top view of the semi-trailer from figure 15;

figures 17 and 18 represent variants of the semi-trailer according to figure 15.

Figures 1 and 2 represent a semi-trailer 1 of a known type
15 by way of example, with a chassis 2 which in this case is suspended at the back on three rigid axles 3 with some wheels 4 and which is provided with ground props 5 in front with which the semi-trailer 1, as represented in figure 1, as separate from a lorry, can be erected in a parking place
20 or the like, and which is equipped with a coupling element 7 on the journal 6 of the semi-trailer 1 with which the semi-trailer 1 can be coupled to a lorry in a hingeable manner.

25 The chassis 2 of this known semi-trailer, as is usual, is formed of two parallel longitudinal runners 8 in the shape of two heavy I-profiles which are provided on the rigid axles 3 by means of springs 9 and which are connected to each other by means of cross profiles 10 extending on
30 either side of the chassis 2 and onto which are fixed two edge profiles 11 on the side edges of the chassis 2 in between which is provided a loading floor 12.

The above-mentioned I-profiles in this case have a constant section, save in the front part forming the journal 6 of the chassis, where the I-profile is less high.

5 Figures 3 to 6 represent an improved semi-trailer 13 according to the invention with comparable dimensions and the same number of wheel axles as the above-described known conventional semi-trailer 1, but in this case with independently suspended wheels 4.

10 The chassis 14 of this semi-trailer 13 is in this case also formed of two parallel longitudinal runners 15 which are connected to each other by means of cross connections 16-17-18, whereby these longitudinal runners 15 are not 15 provided between the wheels 4 according to the invention, but on the side edges of the chassis 14, at a distance which is larger than the lateral clearance between the wheels, and whereby these longitudinal runners 15 also form edge profiles onto which can be fixed a non-represented 20 loading floor and/or a superstructure, and upon which can also be provided points of attachment for lashing down loads or the like.

25 Every longitudinal runner 15 is formed of a profile 19 according to the invention, for example a C-profile or a welded I-profile as represented, and of a reinforcement in the shape of a flat box-like construction 20 extending over a certain length in a central part of the longitudinal runner 15, which part is mainly situated between the wheels 30 4 and the journal 21, where the bending moments caused by the loads are the largest.

35 Thanks to said box-like construction, the moment of inertia of the longitudinal runner is locally enlarged, such that a larger resistance against bending is obtained.

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The box-like construction 20 extends downward as of the I-profile 19 and is formed of the I-profile 19 itself and a profile 22 running parallel to it which is connected to the 5 I-profile 19 by means of profiles 23.

In this configuration, every longitudinal runner 15 can be made much lighter than a corresponding longitudinal runner 8 of the above-described known semi-trailer 1, such that 10 the chassis 14 as a whole, partly thanks to the fact that no extra edge profiles 11 are required in this case, can be made considerably lighter than the chassis 2 of a comparable known semi-trailer 1.

15 In the middle of the chassis 14, between the wheels 4, is provided a central support 24 which in this case is formed of two central longitudinal profiles 25 and 26 situated on top of each other, which are each attached to the two longitudinal runners 15 by means of two slantingly rising 20 profiles, 27-28 and 29-30 respectively, of the cross connections 18.

In the given example, the cross connections 18 on either 25 side of each wheel 4 are formed of V-shaped box-like constructions which mainly consist of the above-mentioned profiles 27-28-29-30 which are connected to each other by means of profiles 31.

Every wheel 4 is independently suspended onto the chassis 30 14 by means of two parallel supporting arms, 32 and 33 respectively, which are hinge-mounted between the above-mentioned longitudinal profiles 25-26 and a supporting plate 34 for the wheel 4 concerned, in particular a supporting plate 34 in which the wheel stub is provided.

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Every supporting arm 32-33 is mainly formed of two hinge joints 35 which, as is represented in figures 7 and 8, are fixed on supports 38 on one of either longitudinal profiles 25-26 with their hinge pin 37, as well as by means of a
5 third hinge joint 39 which is connected to the above-said hinge joints 35 by means of two rods 40 in a triangular bracing and whose hinge pin 41, as represented in figures 9 and 10, is fixed to the above-mentioned supporting plate 34 by means of bolts 42, which is provided with a forked part
10 with two legs 43 at the top and at the bottom to this end, in between which the hinge joint 39 concerned of a lower supporting arm 32 or of a top supporting arm 33 is provided.

15 Although, in the figures, the hinge joints 35 have coaxial axes, it is not excluded for the hinge joints 35 to be mounted at an angle in relation to each other.

20 Between the moving supporting arms 32-33 and the chassis 14 is provided a suspension 44, for example in the shape of a known pneumatic or hydraulic suspension.

25 The vertical distance between the hinge joints on one and the same supporting plate 34 is preferably equal to the vertical distance between the hinge joints 35 on the supports formed of the lower and the top longitudinal profile 25-26, such that the supporting arms 25-26 always remain parallel to each other, and the wheel 4 attached to it stays mainly parallel to itself.

30 Thanks to the independent suspension of the wheels 4 in the shape of parallel supporting arms 32-33, a major additional weight saving can be obtained in relation to the above-mentioned known semi-trailer 1 with rigid wheel axles 3,

and the semi-trailer 13 will moreover be more stable as the wheels 4 keep better contact with the ground.

It is clear that on the longitudinal profiles 15 can be provided a loading floor, not represented in the figures, which rests for example on the cross connections 16-17.

Figure 11 represents a variant of a semi-trailer 13 according to the invention which in this case is embodied with a bucket 45 whose bottom 46 is made trough-shaped, and whereby this bottom 46 is mainly provided between the longitudinal runners 15.

It is clear from figure 11 that, in this case, the bucket 45 can be brought considerably closer to the ground than in the case of a conventional semi-trailer 1 whereby the bucket is provided directly on the longitudinal runners 8, as is schematically represented by means of a dashed line.

As a result, the centre of gravity of the bucket 45 is pulled down compared to a conventional tipping trailer, as a result of which a tipping trailer according to the invention will behave in a more stable manner during transport.

It is clear that, in this case, the cross connections 17-18 must have a concave form over a certain length of the semi-trailer 13, so that a bed is formed so to say in which the bucket 45 fits.

Figure 12 represents another variant of a semi-trailer 13 according to the invention, in particular a semi-trailer 13 for a tank 50 for the transport of liquids or bulk goods.

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In this case, the cross connections 17-18 are formed of two profiles 47 with which a longitudinal profile 48 is fixed to the longitudinal runners 15, and whereby a cross connection 49 is provided between the profiles 47.

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The longitudinal profile 48 and the cross connection 49 in this case form the above-mentioned central support 24 upon which the supporting arms 32-33 are fixed with their hinge joints 35.

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As appears from the figure, the centre of gravity of the tank 50 is situated considerably lower than that of a tank of a comparable known semi-trailer 1 represented by means of a dashed line.

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Figure 13 represents another variant whereby the semi-trailer 13 is provided with a crane 51 provided on a vehicle 52 whose wheels 53 can move on the longitudinal runners 15.

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In this case also, a considerable weight saving is obtained since no special rails must be provided as is the case with the known semi-trailers 13.

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Figure 14 represents a semi-trailer 13 for the transport of coils 54 of paper, metal or the like, which in this case also can be provided lower to the ground than in the case of the known semi-trailers, as represented by means of a dashed line.

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The cross connections 17-18 are in this case formed of predominantly sickle-shaped I-profiles 55 with a predominantly sickle-shaped invert plate 56 in which are provided holes 57 in order to save weight. Also a I-profile bent in the shape of a U could be used to this end.

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Figures 15 and 16 represent a variant for an application as a semi-trailer 13 for a container, whereby what are called twist-lock couplings 58 are in this case provided on the 5 longitudinal runners 15 for fastening a container.

In this case, no extra heavy cross profiles 11 must be provided for fastening the above-mentioned couplings 58, which implies an extra weight saving and which considerably 10 simplifies the construction of such a container trailer.

Figure 17 represents a variant whereby the box-like constructions 20 are used as a frame in this case for applying plates or the like to mark out storage rooms to 15 store empty pallets 59, tools, a spare wheel or the like in, and whereby these compartments can be either or not provided with a lockable access hatch 60 or the like.

Figure 18 represents a final variant whereby the box-like 20 construction is made with a bent I-profile 61.

Although in the figures, the wheels 4 are tracking wheels, it is not excluded for a semi-trailer 13 according to the invention to be equipped with driven wheels by replacing 25 the above-mentioned wheel hubs 34 by hinge-mounted stub axles which are connected to hydraulic, pneumatic or other controls by means of rods.

The invention is by no means limited to the above-described 30 embodiments given as an example and represented in the accompanying drawings; on the contrary, such an improved semi-trailer according to the invention can be made in all sorts of shapes and dimensions while still remaining within the scope of the invention.